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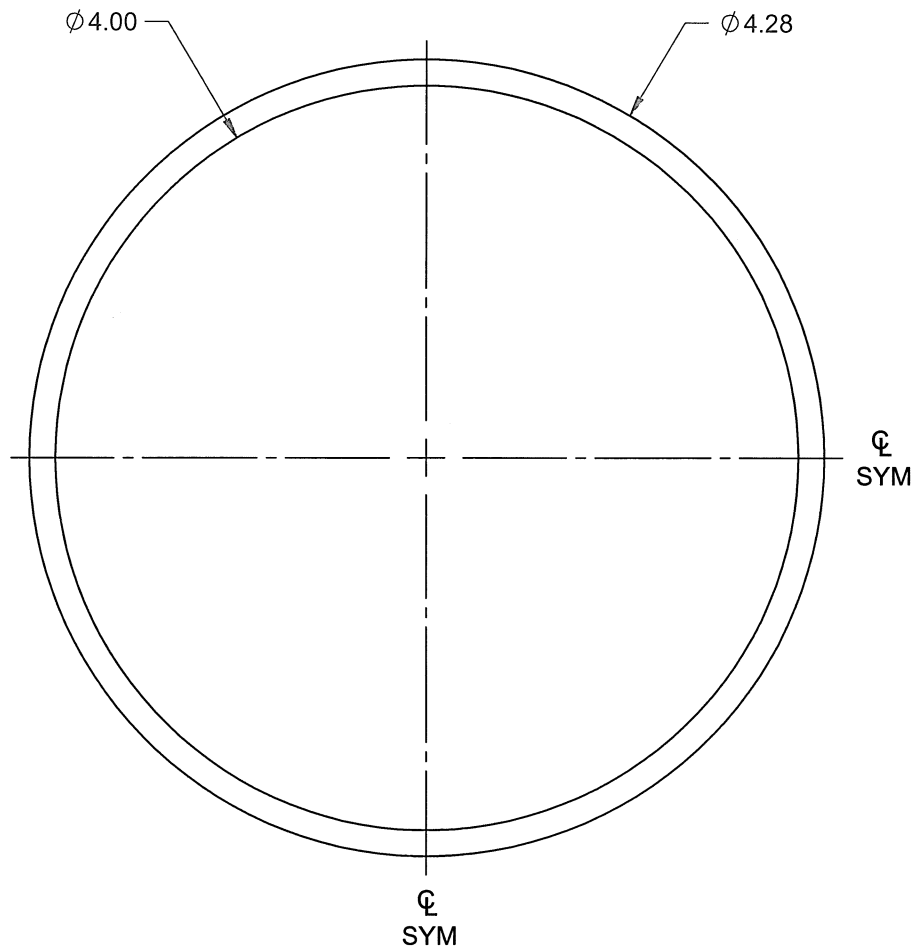
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RBT18511

4.00

**RBT18511 MAIN ROTOR STATIONARY SWASHPLATE BEARING REMOVAL**

NOTES:

- 1) MATERIAL: A513 TYPE 5 DOM TUBING
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1^\circ$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

A	NEW ISSUE	19-529	MBB	
REV.	DESCRIPTION		ECN #	BY
DESIGN	MBB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	MBB			
CHECKED	MBB	TOOL PART #	REV. A	
MFG. APPR.	DP	RBT18511	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
		MAIN ROTOR STATIONARY SWASHPLATE BEARING REMOVAL	NTS	
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